



## **WORX RACING SPARK REAR EXHAUST KIT**

**PART # - WR04004**

**MODELS: SEADOO SPARK (2 UP)**

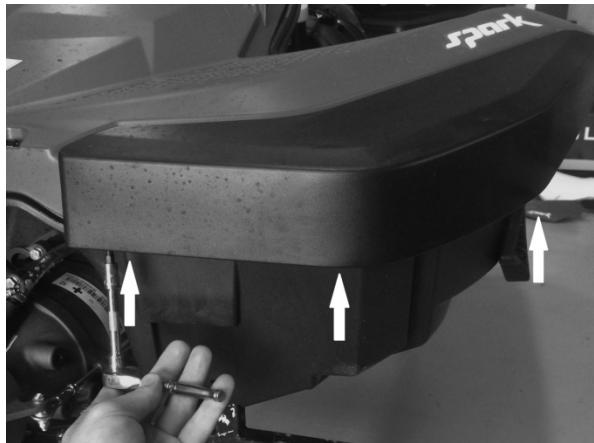
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### **INSTALLATION INSTRUCTIONS**

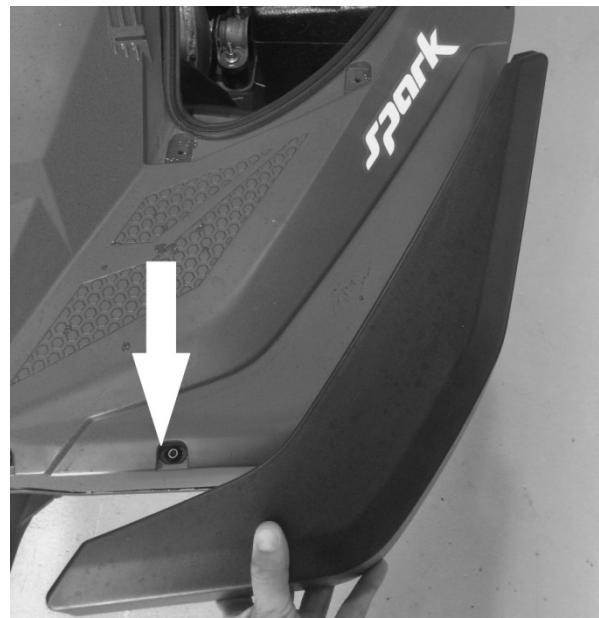
#### **IMPORTANT: READ ALL INSTRUCTIONS BEFORE PROCEEDING WITH INSTALLATION**

- 1- Make sure ski is secure and on a flat surface. Remove lanyard and disconnect battery.
- 2- Remove top deck of SEADOO SPARK. (Refer to WORX Spark Deck removal instructions)
- 3- Remove Rear Corner screws from underside (#1) and remove corner bumpers (#2).
- 4- Remove rear top deck by removing Torx screws and rear deck away (#3).
- 5- Remove screw from exhaust baffle nut (#4) and then undo and remove plastic exhaust nut (#5)
- 6- Undo hose clamp on Waterbox to baffle hose and remove exhaust baffle from ski. Retain OEM Stainless hose clamps from the exhaust as these will be used to fit new hose.
- 7- Run a bead of Marine silicone sealant around supplied WORX exhaust block off. Then fit exhaust block into the hole from pump side (#6) and secure with OEM plastic nut on the inside.
- 8- Next cut out template (supplied below) from instructions and fit to rear of ski with tape (#7). Mark holes with pin scribe. Drill centre exhaust hole with 67mm (2 5/8") hole saw. Drill outer bolt holes with 6mm drill bit (#8).
- 9- Run a bead of Marine silicone sealant around the exhaust outlet and bolt holes. Fit Exhaust outlet to ski using supplied bolts. Start all bolts into threaded ring before tightening to prevent cross threading (#9).
- 10- Fit WORX silicone hose to water box and outlet with OEM stainless hose clamps.
- 11- Re-install rear deck and bumpers.
- 12- Allow 24hrs for Marine silicone sealant to dry before use.

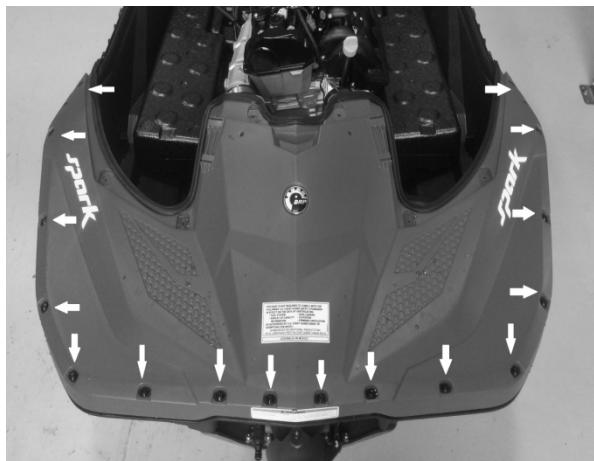
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(#1)



(#2)



(#3)



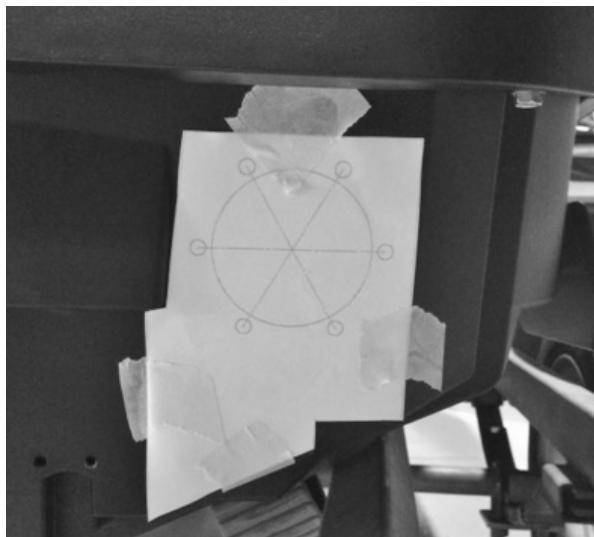
(#4)



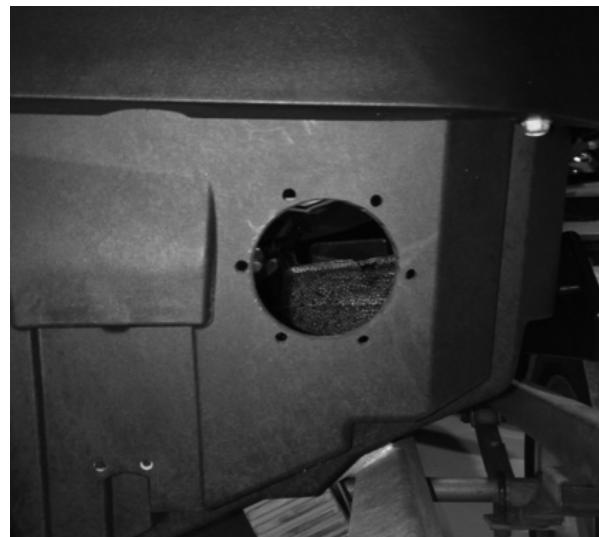
(#5)



(#6)



(#7)



(#8)



(#9)